



KEY	
O	Oil: O ₁ = Air Lube
G	Grease: G ₂ = Loctite® #771
A	Adhesive: A ₈ = Loctite® #567 A ₁₀ = Loctite® #243
T_x	X = Torque Value (N•m)
T	Torque: N•m x 8.85 = lb•in.

Always follow adhesive manufacturers cleaning and priming recommendations.

ITEM	P/N	DESCRIPTION	QTY.
1	15026	CONTACT ARM	1
2	15067	VACUUM HOUSING ASBLY	1
2.1	11040	SPRING	1
2.2	15101	TENSION ARM	1
2.3	15110	WIPER	2
2.4	15112	RETAINER CLIP	2
2.5	96085	SPRING	2
2.6	15105	SUPPORT SHAFT	2
2.7	96086	PIN	3
2.8	15057	BELT GUARD	1
2.9	96014	SCREW	1
2.10	15131	SHOULDER WASHER	1
2.11	15132	WAVE SPRING	1
2.12	01788	SCREW	1
2.13	15068	HOUSING	1
2.14	40029	MOTOR LOCK	1
2.14.1	95442	SCREW	2
2.14.2	96089	LABEL	1
3	15108	KNOB	1
4	04118	MOTOR ASSEMBLY	1
4.1	15118	DRIVE WHEEL	1
4.2	15106	EXHAUST COVER	1
4.3	15111	FELT SILENCER	1
4.4	01580	FELT SEAL	1
4.5	02649	BEARING	1
4.6	54529	SHIM PACK (3/PKG.)	1
4.7	01478	FRONT BEARING PLATE	1
4.8	50767	PIN	2
4.9	01479	SPACER	1
4.10	01475	ROTOR	1
4.11	01480	VANE SET (4/PKG.)	1
4.12	01476	CYLINDER	1
4.13	02673	REAR BEARING PLATE	1
4.14	02696	BEARING	1
4.15	02679	SHIELD	1
4.16	01546	HOUSING	1
4.17	01558	COLLAR	1
4.18	95523	O-RING	1
4.19	15129	SCREW	1
4.20	45309	THROTTLE BODY ASSEMBLY	1
4.20.1	01548	GASKET	1
4.20.2	01437	PLUG	1
4.21	96077	O-RING	1
4.22	09622	SLEEVE	1
4.23	45315	BUSHING	1
4.24	97045	PIN	1
4.25	45263	THROTTLE LEVER ASSEMBLY	1
4.26	97060	PIN	1
4.27	45310	SEAL	1
4.28	58365	TIP VALVE	1
4.29	01468	SPRING	1
4.30	01564	SPACER	1
4.31	94535	MUFFLER ASSEMBLY	1
4.31.1	95711	RETAINING RING	1
4.31.2	96065	O-RING	1
4.31.3	01486	FELT SILENCER	4
4.31.4	01446	AIR DEFLECTOR	1
4.31.5	95620	RETAINING RING	1
4.31.6	01578	INLET ADAPTER	1
—	95266	HEX KEY (3 MM)	1