



ITEM	P/N	DESCRIPTION	QTY.
1	11206	CONTACT ARM	1
2	40370	BELT GUARD	1
3	40368	ADAPTER	1
4	95437	SCREW	4
5	95337	WASHER	4
6	40334	HOUSING ASSEMBLY	1
6.1	40025	BUTTON	1
6.2	95217	SCREW	1
6.3	95425	SCREW	1
6.4	40362	SUPPORT ROD	1
6.5	40367	DUST COVER	1
6.6	11040	SPRING	1
6.7	40361	TENSION ARM	1
6.8	95426	SPRING	1
6.9	95311	SCREW	1
6.10	40366	GUIDE	1
6.11	95427	SCREW	1
6.12	40373	MOTOR LOCK	1
6.13	40336	HOUSING	1
6.13.1	94552	SCREW	2
6.13.2	40331	LABEL	1
7	95218	KNOB	1
8	05026	MOTOR ASSEMBLY	1
8.1	02654	DRIVE WHEEL	1
8.2	04085	LOCK RING	1
8.3	95438	O-RING	2
8.4	04086	EXHAUST CONTROL	1
8.5	04081	ROTOR NUT	1
8.6	01007	BEARING	1
8.7	01121	SHIM PACK (3/PKG.)	1
8.8	01008	FRONT BEARING PLATE	1
8.9	50767	PIN	2
8.10	01010	SPACER	1
8.11	01120	ROTOR	1
8.12	01011	VANE SET (4/PKG.)	1
8.13	01013	CLYINDER	1
8.14	01014	REAR BEARING PLATE	1
8.15	01015	BEARING	1
8.16	01447	HOUSING	1
8.17	01437	PLUG	1
8.18	01558	COLLAR	1
8.19	95523	O-RING	1
8.20	45309	THROTTLE BODY ASSEMBLY	1
8.20.1	01548	GASKET	1
8.20.2	01437	PLUG	1
8.21	96077	O-RING	1
8.22	09621	SLEEVE	1
8.23	45315	BUSHING	1
8.24	97045	PIN	1
8.25	95263	THROTTLE LEVER ASSEMBLY	1
8.26	97060	PIN	1
8.27	45310	SEAL	1
8.28	58365	TIP VALVE	1
8.29	01468	SPRING	1
8.30	01564	SPACER	1
8.31	01494	ADAPTER	1

**KEY**

**O** Oil: O<sub>1</sub> = Air Lube

**G** Grease: G<sub>1</sub> = Lubriplate #630  
G<sub>2</sub> = Loctite® #771

**A** Adhesive: A<sub>2</sub> = Loctite® #271  
A<sub>8</sub> = Loctite® #567  
A<sub>9</sub> = Loctite® #587  
A<sub>10</sub> = Loctite® #243

Always follow adhesive manufacturers cleaning and priming recommendations.

**KEY**

**T<sub>x</sub>** X = Torque Value (N•m)

**T** Torque: N•m x 8.85 = lb•in.